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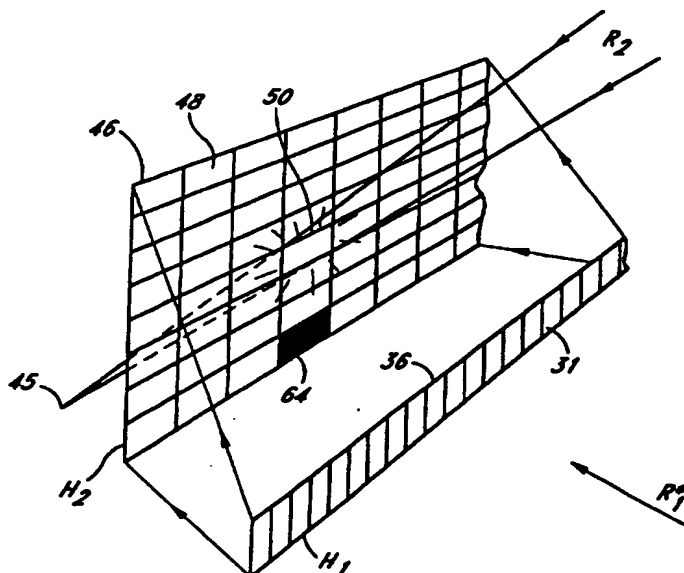
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(71) Applicant: ROCKY RESEARCH [US/US]; 1598 Foothill Drive, Boulder City, NV 89005 (US).			
(72) Inventors: BUCHKREMER, Hermann-Stephan; Wartburgstrasse 17, D-10825 Berlin (DE). ROCKENFELLER, Uwe; 1513 Christina Drive, Boulder City, NV 89005 (US).			
(74) Agent: ALTMAN, Daniel, E.; Knobbe, Martens, Olson and Bear, 16th floor, 620 Newport Center Drive, Newport Beach, CA 92660 (US).			

(54) Title: **LARGE DISPLAY COMPOSITE HOLOGRAMS AND METHODS**



(57) Abstract

A composite hologram comprises a plurality of hologram tiles (48, 50) arranged for display, each of said hologram tiles formed by exposing each of a plurality of different unexposed photographic plates simultaneously to light scattered by an intermediate hologram (H1) using a conjugate complex (R^*1) of a first reference wave from a coherent light source and to a second reference wave ($R2$) from said coherent light source.

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LARGE DISPLAY COMPOSITE HOLOGRAMS AND METHODS

Background of the Invention

5 Display holograms have become increasingly popular for commercial applications including displays for advertising products or services and the like. The main advantage of holograms compared to other display techniques is the capability of displaying three dimensional and moving scenes. However, the use of holograms for presenting displays on relatively large surface areas such as used for large signs or billboards has heretofore not been practical. A major problem in producing holograms of such sizes, typically several square meters, is the lack of practical techniques for economically making multiple copies of an original hologram. The present invention comprises a process for making relatively large holograms and for 10 a method of reproducing and copying such holograms by an economical and practical process. The invention also includes apparatus for displaying such large holograms.

Summary of the Invention

15 The present invention comprises a method for making composite three dimensional still and/or moving scene holograms which can be relatively inexpensively and practically reproduced and displayed in large area signs and billboards. The invention also comprises a method for producing multi-square meter size magnifications of small objects. In addition, such techniques provide for presentation of large area artificially generated scenes (e.g. computer generated). The invention includes both the method for preparing and reproducing such composite moving scene holograms as well as large composite hologram display apparatus 20 utilizing white, incoherent light for illumination similar to illumination of rainbow holograms. The invention also includes methods for producing master reflection holograms from either reflection or transmission-type intermediate holograms.

Brief Description of the Drawings

25 Fig. 1 illustrates filming of a moving three dimensional object for holographic display;

Fig. 2 schematically illustrates a method for preparing an intermediate transmission hologram H_i of the filmed object;

Figs. 3 and 4 are front views of an intermediate hologram and a mask having a vertical slit aperture used in the preparation thereof;

30 Fig. 5 schematically illustrates the method for preparing a master transmission hologram from the intermediate hologram;

Fig. 6 illustrates the step of the invention for preparing individual component tiles of a composite master hologram incorporating the techniques of Fig. 5;

35 Fig. 7 illustrates an illuminated billboard utilizing tiles copied from a composite master hologram prepared according to the invention; and

Figs. 8-10 illustrate methods of producing intermediate and composite master reflection holograms and a billboard incorporating copies of reflection hologram components.

Detailed Description

5 The first step in producing a composite hologram of the invention comprises recording an object, real or animated, to produce a set or series of sequential images. One such method comprises filming a still or moving subject utilizing a conventional movie camera and movie film. The size or type of the film and camera or video equipment is not important nor is the movement of the subject necessarily limited. However, it will be appreciated that because the movement or action of the subject is to be shown on a stationary billboard and the extent of the movement will be viewed by an observer normally moving generally parallel to the billboard face from one end of the to the other, the length of the movie film and the amount of movement required by the subject will likely be limited to the time it typically takes the observer to pass by and observe the sign or billboard. In addition, of course, it will also be understood that for many advertising display purposes, only a limited movement of the subject including any product or other visual expression desired to be displayed in the advertisement may be similarly limited, and correspondingly the amount of time and film exposure required in the filming process similarly determined. Thus, for example, where the scope of the holographic display is to show a boxer or segment of a boxing match, or for example, of a person opening a can of beer or soft drink, pouring it into a container, and drinking, during the time required for a viewer or observer to pass by, the length of the film, i.e., the length of the exposure time required to film that action, will be determined. In Fig. 1, a movie camera 12 is shown moving along a track or path as it films a boxing match 10. It will also be understood that the specific object, subject, movement, product display, etc. is not limited in any way by the invention, and that shown in the drawing is for the purpose of illustration only. Additionally, the movement of the camera is also not critical, and instead of moving the camera 12 along a path or track, the camera may be fixed and instead, only the subject may move, with the stationary movie camera recording the moving subject or object to show the desired sequence. The film strip may also be of a stationary subject, with or without camera movement for any portion of the filmed sequence. Combinations of moving and stationary camera filming of stationary and moving subjects may also be used. Alternatively, the film strip may be produced using other techniques, such as computer animation or other electronic, opto-electronic, chemical or video methods. Thus, the scope of the invention is not limited to holographic displays of real or actual objects or subjects, and any suitable methods for producing or obtaining a series of sequential images may be used. Moreover, combinations of actual and animated subjects may be used on the film, moving and/or stationary. Although preparation of a film strip for storage and for use in projecting sequential images may be more practical or preferred, other storage means on any suitable transmission or reflective media for example, liquid crystal devices or other electronic phase modulating systems, may be used.

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In Fig. 2, there is illustrated a method of preparing a intermediate transmission hologram of the filmed action taken in the example shown in Fig. 1. In the drawing, projector 20 is shown projecting the film on a screen 28. The particular screen is not critical, other than it should adequately reflect or direct the light passing through the film and from the projector lens as the frames of the film are sequentially exposed to the light. Moreover, the screen may not influence the polarization of the source. In preparing the intermediate hologram, a coherent light source is required. Typically, a suitable light source is a laser 22 capable of generating the required coherent or synchronized beam of light, which is highly monochromatic, i.e., is nearly of a single wavelength. Suitable lasers include He-Ne, Ar, etc. gas or solid state lasers commonly used for preparing holograms, as is understood by those skilled in the art.

The light beam from the laser 22 is first directed to a beam splitter 25 whereby a portion or part of the beam is directed to a lens 26 for projection onto an unexposed photographic plate or plates 30 and the other portion to the projector 20 for illuminating the film as it is directed through the projector. It is important that the two components of light that are directed to the unexposed photographic plate or plates 30 come from a single coherent light source. As represented in Fig. 2, both the reference wave R , from the laser and the object wave O , reflected from the projection screen 28 are directed to the same surface of the unexposed photographic plate 30. The aforesaid selection and arrangement of optical components is by way of example only, and different lens and lens combinations, focusing mirrors and the like may be used, and holographic optical elements may be substituted for glass lens.

Observing also Fig. 3, at the time of the exposure in preparing the intermediate hologram, a mask 32 having a narrow vertical slit 34 is placed in front of the unexposed photographic plate surface and moved in front of and parallel with the unexposed plate surface in sequence with the projection of each individual frame of the movie film being projected from the projector and screen. As also shown in Fig. 3, the slit 34 is very narrow, preferably about 0.1-1 mm. The specific slit width value selected will depend on several parameters such as the number of movie frames to be used, horizontal dimension of the view field, aperture size and distance between human eyes, and the like. The height of the slit and therefore the height of the intermediate hologram is not particularly critical. However, the height of the slit determines the final vertical observation range. Thus, if the slit is 10 cm high, an observer will have a maximum ± 5 cm vertical (up and down) observation range. Generally, a slit height of between about 1 mm and about 50 cm is suitable. The important feature of the projection and exposure of the film onto the unexposed photographic plate 30 is the synchronized movement of the mask 32 so that each film frame is exposed through the slit on an unexposed photographic plate or surface area of a photographic plate with sequential frames sequentially exposed on adjacent plates or areas.

Fig. 4 illustrates an exposed and developed photographic plate 31 from the unexposed photographic plate 30 illustrated in Fig. 3, with the plurality of side-by-side images 36 which have been developed to compose the intermediate hologram H_i . Each strip image 36 represents a different frame of the filmed

subject. The entire edge to edge length of the intermediate hologram, which is composed of a plurality of developed plates 31, will depend primarily on the number of frames required to film the action of the subject so that the entire desired sequence of movement of the subject and/or movement of the camera, is present in the intermediate hologram. In other words, the start and end point of the desired sequence must be recorded in the film and sequentially exposed between the ends or edges of the intermediate hologram.

The specific type of projector used is one in which conventional illumination sources are removed and replaced with appropriate laser beam carriers, i.e., fiber optics, with suitable focusing and filter components. Video equipment may be used, for example, a TFT (thin film transistor) liquid crystal projector may be suitable. Polarization foils of the liquid crystal elements may need to be replaced by high quality foils and elements, as determined and selected by those skilled in the art. The optical arrangement for projection should also allow for scaling, i.e., the use of various projection sizes. The projection screen should be selected for minimal speckle noise and minimal distortion of the polarization state.

The intermediate hologram H_1 may consist of smaller, unexposed photographic plates which are aligned horizontally in a suitable frame or fixture. Thus, the use of readily commercially available unexposed photographic plates is intended, and is preferred. Again, these individual plates are aligned horizontally, end to end, with the appropriate number used to provide for fully exposing the desired length of film needed to show the intended action sequence. However, any suitable unexposed emulsion surface may be used to prepare the intermediate hologram.

Exposure on the unexposed photographic plate or plates 30 typically starts with projection of the first image of the video or film sequence at the left or right edge of the first plate. The mask 32 with slit aperture 34 is moved horizontally by exactly one slit width for each and every sequential image until the opposite or other end of the final photographic plate or plates 30 is reached with recording of the final image of the desired sequence.

The slit width of the aperture 34 may be determined by the total width of the holographic tile field divided by the number sequential images or frames. The distance between the vertical centerline of two adjacent exposed strips should not exceed the distance of the penetration points through the hologram plane of the center point beams of both eyes viewing a point adjacent to the hologram plane. This value is a function of the dimensions of the object, the distance between the object and the hologram plane, and the distance between the viewer and the holographic tiles. As a practical matter, the minimal distance is usually not smaller than the resolution of the eye and is not greater than the distance between the eyes. Space between adjacent strips (dead space) is also to be minimized. Thus, the intermediate hologram H_1 is composed of a series of vertical slit holographic images 36 on an elongated plate or side-by-side plates and accordingly is very long and relatively narrow as illustrated in Figs. 4 and 6.

Following the exposure and development of the intermediate hologram H_1 , a master hologram H_2 is prepared. Observing Fig. 5, a second unexposed photographic plate 40 is placed at a suitable distance from

developed photographic plate 31. The distance between the two plates, i.e., between intermediate hologram H_1 and the second unexposed photographic plate 40 may not be critical, but preferably is about or generally at the distance between a viewer or observer of the final billboard surface and the display surface. However, this may not be practical where substantial dimensions or distances are required, it being understood that the exposure required to make the master hologram from the intermediate hologram may be somewhat more limited, and will depend on the facilities available.

In exposing the unexposed photographic plate or plates 40 to the intermediate hologram H_1 , a single coherent light source must be used. One light beam to be used is R_1^* , the conjugate complex to R_1 , which was the reference wave used in preparing the intermediate hologram H_1 shown in Fig. 2. The conjugated complex R_1^* is counterpropagating to reference wave R_1 , and is a converging wave focused to a point corresponding to the same position relative to intermediate hologram H_1 as was the position of lens 26 relative to unexposed photographic plate 30 as shown in Fig. 2. As shown in Fig. 5, the light of converging reference wave R_1^* is diffracted from intermediate hologram H_1 to the unexposed photographic plate 40. Simultaneously, a reference wave R_2 from the same laser, also a converging wave, is exposed to the same surface of photographic plate 40. R_2 is focused to point 45, which location is important for positioning a white light for illuminating the composite hologram billboard.

In Fig. 6, the specific arrangement of a plurality of tiles 48 comprising unexposed photographic plates are secured and arranged in a frame or fixture 46 in producing the composite master hologram according to the invention. Viewing Fig. 6 in the context of the method shown schematically in Fig. 5, a plurality of individual tiles 48, preferably readily commercially available photographic plates, are secured in respective positions in the fixture 46. The tiles 48 are secured so that they will not move during exposure and all remain in the same plane in which copies of those tiles are to be placed in a fixture of a billboard frame for being viewed and observed for public display. The intermediate hologram H_1 , again comprising the plurality of vertical slit hologram exposures 36 on a plurality of horizontally aligned plates 31, is positioned relative to the plurality of arranged unexposed photographic plates as was intermediate hologram H_1 relative to unexposed photographic plate or plates 40 shown in Fig. 5.

As shown in the schematic illustration of Fig. 6, the entire hologram H_1 is illuminated by R_1^* and the scattered light hits the entire surface of H_2 , i.e., all of the unexposed plates 48. As also shown in Fig. 5, reference wave R_2 illuminates H_2 and is focused to a point 45. However, there are two different methods or techniques that may be used in the alternative for exposing H_2 to R_2 . In a first method or embodiment, the entire surface of H_2 is illuminated by R_2 and thus all tiles are simultaneously exposed. In a second embodiment which is illustrated, an aperture is used to adapt or limit the area exposed to R_2 to a single tile at a time and each unexposed tile or plate is individually exposed to R_2 by lifting or removing a cover 64 positioned or secured over each tile, while each of the remaining tiles are covered by a cover or lid to prevent exposure to R_2 . In the drawing, tile 50 is exposed to R_2 and R_1^* , and only one cover 64 is shown. The tiles

are thus exposed sequentially to the interference created by scattered light from the multiple holograms of H_1 and the reference wave R_2 apertured to the size of one tile. The sequential exposure of the individual tiles is continued until all tiles have been exposed. The advantage of using the second method or embodiment for exposing the individual tiles in producing the master hologram H_2 is that a substantially reduced laser power for R_2 is required as compared to a laser power needed for simultaneous exposure of all H_2 tiles according to the first embodiment. Of course, the second method requires a longer time for individually uncovering and exposing each tile sequentially. The final master hologram is produced by exposure of all of the individual photographic plates 48 and is composed of a plurality of vertical layers of horizontal rows of horizontally aligned tiles or plates. It will be appreciated that the relative size of the individual component plates 48, hologram H_1 , and lens components shown in the drawings, and particularly Fig. 6, are for the purpose of illustration only and are not intended to be dimensionally accurate.

After the master hologram photographic plates have been exposed as described regarding Figs. 5 and 6, they are developed and copied. Each of the tiles is a common hologram size, and can be copied on conventional hologram copy equipment using conventional copy materials, or hologram copy services may be used. Understanding that the hologram tiles prepared according to the above described method are transmission holograms having a relatively thin light sensitive layer, as compared to reflection holograms having thick light sensitive layers, they are usually copied by a direct front-two-front method. This method comprises placing the tile of the master hologram to be copied next to the copy tile and passing a coherent, monochromatic light through the master hologram tile which is then recorded on the copy hologram. Suitable copy material comprises any readily commercially available photographic plate or light-sensitive material which becomes transparent when developed and which may be relatively inexpensive. After copying, a high brightness may be achieved in the copy utilizing standard bleaching techniques. Multiple copies of each of the master hologram tiles are made as desired or needed.

In Fig. 7 there is illustrated a billboard 80 comprising a plurality of frames 52 in which a copy 54 of each of the master hologram tiles prepared as described hereinabove and illustrated in Figs. 5 and 6 is secured. Any suitable framework and materials may be used for securing each of the individual copies 54 whereby the copy tiles become positioned and stabilized from significant vibration or movement. The structure of the billboard 80 also preferably includes a cover 53 which is useful for protecting the holographic copy tiles as well as to minimize glare on the hologram surfaces from sunlight. The size and shape of the cover may be formed and modified to suit. The billboard hologram tiles may also be protected against environmental conditions including dust, humidity, and the like using any suitable protective shield such as glass mounted in front of each tile. The glass may also be colored or tinted if not interfering with the color of the hologram to be viewed.

As also illustrated in Fig. 7, the billboard is illuminated utilizing a white incoherent light 56 located in a position 45 corresponding to the focal point 45 of the reference wave R_2 used in exposing the master

hologram tile as shown in Fig. 5. The light source 56 is on the opposite side of the transmission hologram copy whereby an observer 55 will see the holographic image 51 in front of the billboard. As the observer moves from side to side in front of the billboard, the hologram display will also move as the observer views the different holographic tile copies in the billboard.

5 The specific wattage or power of the white light 56 required for illuminating the billboard will depend on a number of factors, including the area of the billboard to be displayed, ambient light conditions, and the like as will be understood by those skilled in the art. The white light source is usually a high powered halogen burner, although other suitable light sources may be utilized. Another alternative to utilizing a stationary light source or sources for illuminating the transmission hologram billboard as shown in Fig. 7, 10 comprises using a moving light source. Such moving illumination is particularly effective where the viewer is substantially stationary. In addition, individual fixed light sources may be sequentially switched on and off in such a way as to create an illusion of a moveable light source. Although the billboard illustrated and described above incorporates a composite of copies of the master hologram tiles (plates), if desired, the original master hologram tiles could be used in the billboard and illuminated for display, if desired.

15 The above-described hologram preparation and display process may be modified to generate and display large area holographic scenes which are matched to different observation heights. Thus, for example, the holographic billboard 60 shown in Fig. 7, may be produced to display scenes to be viewed at a child's height, and different scenes to be viewed at an adult's height, or the same scenes may be matched for display to different observer heights. To produce such a display hologram requires using plurality of film 20 strips each to produce a different intermediate hologram H_i . Again, the film strips may be of the same or of different moving scenes. Each intermediate hologram H_i is produced as previously described and shown in Figs. 2-5. The intermediate holograms are then stacked vertically, i.e., aligned on top of one another, edge to edge, without separation, openings or slits between the rows and are then simultaneously exposed to the reference wave R_1^* as shown in Figs. 5 and 6.

25 The hologram process described above and shown in Figs. 2 - 7 is for producing a transmission hologram, which may be preferred for most uses because of advantages of being less expensive to produce and copy, and less sensitive to weather or ambient conditions. However, it may be desirable to utilize a reflection hologram to make the billboard. Such a technique is illustrated in Figs. 8 - 10. Fig. 8 illustrates a method for preparing the thick intermediate reflection hologram H_i , whereby the reference beam R_1 is 30 reflected via mirror 38 and lens 39 on the opposite side of the hologram surface from that on which the reflection from screen 28 is exposed. Thus, object wave O_i from projection screen 28 is exposed on the opposite side of the unexposed reflection hologram surface from that of the reference wave R_1 exposure. Two different techniques may be used to expose the hologram. Where the hologram H_i produced is to be an elongated strip similar to the elongated hologram illustrated in Figs. 4 and 6, a bridged or bridge shaped 35 mask having opposite vertical slits, i.e., a vertical slit on each side of the mask is used. Thus, observing Fig.

8, bridged mask 42 is provided with elongated vertical slits 34 and 35 on opposite sides of the mask. The size, shape and position of each slit is substantially as shown and described in Fig. 3. To produce the thick intermediate hologram, bridged mask 42 is moved along the unexposed thick hologram while projecting the movie film from projector 20 and exposing one hologram surface to object wave O_1 directed from projection screen 28 through slit 34 substantially as previously described regarding Fig. 2. Simultaneously, reference wave R_1 is directed to the opposite hologram surface through slit 35. Again, sequential exposure of sequential frames of the movie film, is substantially as previously described.

Where the thick intermediate hologram H_1 is to be of nearly the same size (and shape) as the billboard to be produced, a large bridge shaped mask having vertical dimensions, i.e., height, similar to the size of the intermediate hologram (and billboard) is used. Such an enlarged mask will also have a slit on opposite sides of the bridged mask structure through which the projected object wave O_1 and reference wave R_1 will be exposed, respectively. The advantage of using this second method is that a very large field of view in the vertical direction is achieved.

The thick hologram material used for preparing a reflection hologram is one in which the emulsion depth is substantially greater than the relatively thin transmission hologram previously described. Such differences between material used and the preparation of thin, transmission holograms and thick, reflection holograms are well known to those skilled in the art, are described in available hologram technical books and literature, and need not be further described herein.

Following exposure of the thick hologram H_1 and development of the tiles or plates, the master hologram H_2 is prepared as shown in Fig. 9. The conjugated complex reference wave R_1^* from a coherent light source is diffracted off of surface 70 of intermediate hologram H_1 onto one side 72 of the unexposed thick hologram plate H_2 while the reference wave R_2 from the same coherent light source is directed onto the opposite side 74 of the thick hologram plate H_2 being exposed. Again, reference wave R_2 is converging and is focused on focal point 41 which is then used as the position for the white light illuminating source in the illumination of the billboard copy of the hologram. Thus, like the opposite side exposure of intermediate reflection hologram H_1 illustrated in Fig. 8, the reflective master hologram H_2 as shown in Fig. 9 is prepared by exposing opposite sides of the unexposed master hologram emulsion plate material. Otherwise, the technique used for preparing the intermediate strip hologram and multiple master hologram tiles which form the composite master hologram as previously described for the transmission hologram is used for preparing the reflection master hologram. However, in preparing copies of the thick reflection hologram plates, the copy plate is placed between the master hologram plate and the monochromatic light source. It will be understood that the materials used to copy the reflection hologram are not the off the shelf, relatively inexpensive copy materials used for preparing copies of the transmission hologram as previously described.

Once the copy, or master hologram tiles are developed, they are placed in a suitable frame, substantially like that previously described for securing and displaying the transmission hologram tiles or copies. In Fig. 10, a billboard 62 containing the reflection hologram tiles, whether they be copies or originals, are located, and a light source 42 at position 41 corresponding to focal point 41 in Fig. 9, is provided. Observer 55 will observe the holographic image 51 on the same side of the hologram as the illuminating light source 42. Thus, it will be appreciated that in the reflection hologram billboard, the light source is on the same side as the hologram surface to be observed. Although the reflection holograms are more expensive to produce and copy, and are also more sensitive to environmental conditions than the less expensive transmission hologram copies, they do have an advantage of being somewhat brighter and having a larger field of view. In addition, the multiple or moving lights for illuminating the reflection hologram shown in Fig. 10 may be provided as previously described regarding the transmission hologram billboard.

As a further alternate method, it may also be desirable to produce a final composite reflection hologram without using an intermediate hologram. This may be accomplished by exposing the final composite holographic frame structure, i.e., the plurality of unexposed tiles of H_2 in the frame structure, directly to the interference created by the scattered wave reflected from the object and the reference wave R_2 , i.e., directly recording the interference between the scattered object wave and the reference wave. Thus, instead of forming the intermediate hologram H_1 as shown in Fig. 8, the multiple unexposed reflection tiles are placed in the final holographic tile frame structure H_2 and these tiles are exposed to the object wave-reference wave interference. Of course, the resulting composite hologram will be limited to an image of the same size as the original object, no moving or animated scenes, and no observer height variation.

The display hologram, regardless of the type, i.e., reflection or transmission, or whether produced from an intermediate hologram or not, may also incorporate non-hologram display components, portions or materials. For example, the display, such as a billboard, may use one or more holograms on a portion of the billboard display area with conventional non-hologram displays used in other portions of the billboard display area. Again, the hologram used in such a combination display may be either a transmission or a reflection hologram, or a combination of such types of holograms. Photographic, lithographic, painted, illustrated, etc., scenes, subjects or objects, as well as different types of illuminated displays are examples of conventional, non-holographic displays that may be combined with one or more of the composite hologram displays. In addition, one portion of the display may show or project motion, i.e., display moving images, while another portion is of stationary objects, or scenes. Preferably, at least a portion of the composite hologram display will include motion such as moving objects or images. Although shooting of a film strip which is developed and projected to produce the holograms has been described and shown in the drawings, as previously disclosed, the invention is not to be so limited and any other techniques such as computer generated scenes and objects for producing recording and projecting sequential images known to those skilled in the art may also or alternatively be used.

Different combinations or sequences of any two or more of the different steps and techniques described herein may also be used to produce a composite hologram of the invention. Moreover, a composite hologram of two or more hologram tiles prepared by other techniques to display a holographic image, with each of the tiles comprising a different segment or portion of the holographic image and composite hologram are within the purview of the invention. Thus, the scope of the invention includes using liquid crystal displays, or other electro-optical modulators, i.e., a Spatial Light Modulator "SLM" for at least a portion of the tiles comprising the holographic display. Moreover, regardless of how the display components, i.e., the figures, subjects or indicia or other information to be displayed is obtained, a processing unit is used for transforming the composite holographic scene into a holographic phase modulating layer comprising the billboard segments or tiles. Such a processing unit also provides the SLM with necessary video signals for forming the billboard segments or display tiles, regardless of the method used for obtaining the visual components to be viewed, whether by filming or other means such as computer generated artificial scenes and the like. Accordingly, the composite holograms of the invention may comprise a combination of the material to be viewed. For example, a portion of the composite may be filmed components, and another portion liquid crystal holograms. Specific examples of such combined composite holograms include the liquid crystal holograms with moving picture hologram displays, fixed or non-moving photographed hologram displays, one or more non-holographic displays, and combined with reflection or transmission holograms. The holograms are also preferably real-time image projection holograms, and thus are viewed by the viewer in real-time images.

Holographic liquid crystal displays of the type intended for use in the present invention are differentiated from presently known liquid crystal displays since in the present application, the diffraction patterns of the scene are displayed rather than the image itself. Additionally, the holographic displays of the present invention, as well as the composite hologram of the invention comprise tiles, i.e., different segments of the recorded and viewed materials. Moreover, depending on the particular type of SLM to be used, a suitable light source ranging from white light incoherent light bulbs, to partial coherent light sources, to single or multi-color lasers are included and may be selected as desired or necessary. The single elements of the SLM or "pixel" must be switched simultaneously for producing interfering light waves. For achieving high resolution liquid crystal holograms the pixel size s and pixel distance d are reduced. The preferred maximum value for s and d is about 50 microns (μm). Moreover, improved effects and results are obtained if d is decreased to less than 30 μm and preferably to less than 10 μm .

CLAIM:

1. A method of forming a hologram comprising the steps:
- (a) recording sequential images of an object;
- (b) forming an intermediate hologram comprising:
- 5 horizontally aligning a plurality of unexposed first photographic plates,
- projecting the recorded images sequentially on a projection screen using a first beam from a first coherent light source and simultaneously sequentially exposing the horizontally aligned first photographic plates to the sequential images projected on the projection screen through a slit aperture by horizontally moving a mask having an elongated vertical slit aperture along said plurality of first photographic plates and sequentially exposing the individual sequential images directed from the projection screen through the elongated slit on successive horizontal first photographic plates, and simultaneously therewith exposing said first photographic plates to a second beam from said first coherent light source through the elongated slit, said second beam comprising a diverging first reference wave R_1 ,
- 10 developing the exposed first photographic plates to form a plurality of first holographic tiles, and
- horizontally positioning said plurality of first holographic tiles in successive sequence to form said intermediate hologram; and
- 20 (c) forming segments of a master hologram comprising:
- providing a frame having at least one horizontal row having a plurality of frame elements each for securing a different tile of a plurality of second holographic tiles,
- securing a plurality unexposed second photographic plates each in a different frame element in said frame,
- 25 forming a plurality of segments of a master hologram by exposing the second photographic plates to said intermediate hologram by directing a wave R_1^* from a second coherent light source comprising the conjugate complex of said first reference wave R_1 , diffracted from said intermediate hologram onto each of said second photographic plates and simultaneously therewith directing a converging second reference wave R_2 from said second coherent light source onto each of said second photographic plates, and
- 30 developing said exposed second photographic plates to form second holographic tiles comprising said segments of a master hologram.
2. A method of forming a master hologram comprising a composite of said second holographic tiles formed by the method of Claim 1 comprising securing each of the second holographic tiles in said frame in the same relative position each said second tile was positioned during exposure thereof in step (c).
- 35

3. The method of Claim 2 including illuminating the master hologram formed by said secured plurality of second holographic tiles with a high intensity incoherent light source.

5 4. The method of Claim 1 wherein segments of said master hologram are successively formed by covering each of said unexposed second photographic plates to prevent exposure thereof and sequentially uncovering each of said unexposed second photographic plates and successively exposing each of said plates simultaneously to said waves R_1 and R_2 .

5. The method of Claim 4 wherein said wave R_2 is restricted for illuminating substantially only the area of each photographic plate, and wherein said wave R_2 is successively directed to expose each sequentially uncovered photographic plate thereto.

10 6. The method of Claim 1 wherein said second reference wave R_2 is focused on a point "p" beyond the plane of the surface of said second photographic plate.

7. The method of Claim 4 wherein said second reference wave R_2 is focused on a point "p" beyond the plane of the surface of said second photographic plate.

15 8. The method of Claim 5 wherein said second reference wave R_2 is focused on a point "p" beyond the plane of the surface of said second photographic plate.

9. The method of Claim 6 wherein said second reference wave R_2 is focused on a point "p" corresponding to the position of a fixed light source used for illuminating the master hologram or a copy thereof.

20 10. The method of Claim 7 wherein said second reference wave R_2 is focused on a point "p" corresponding to the position of a fixed light source used for illuminating the master hologram or a copy thereof.

11. The method of Claim 8 wherein said second reference wave R_2 is focused on a point "p" corresponding to the position of a fixed light source used for illuminating the master hologram or a copy thereof.

25 12. The method of forming a master hologram comprising repeating the method of Claim 9 to form the plurality of second holographic tiles and securing each of said second holographic tiles in the frame in the same relative position each said second tile is successively exposed in forming said segments of said master hologram.

30 13. The method of forming a master hologram comprising repeating the method of Claim 10 to form the plurality of second holographic tiles and securing each of said second holographic tiles in the frame in the same relative position each said second tile is successively exposed in forming said segments of said master hologram.

14. The method of forming a master hologram comprising repeating the method of Claim 11 to form the plurality of second holographic tiles and securing each of said second holographic tiles in the

frame in the same relative position each said second tile is successively exposed in forming said segments of said master hologram.

15. A method of Claim 1 including developing each of said exposed second photographic plates to form a composite master hologram.

5 16. A method of Claim 9 including developing each of said exposed second photographic plates to form a composite master hologram.

10 17. A method of Claim 1 wherein said unexposed first photographic plates comprise thick plates each having opposite first and second surfaces, wherein said intermediate hologram is formed by providing a mask having opposite first and second elongated vertical slit apertures, said first aperture positioned between said first surface of said plates and said projection screen, and said second aperture positioned between said surface of said plates and said second beam, and moving said mask whereby said first and second surfaces are simultaneously exposed to said sequential projected images and said first reference wave R_1 , respectively.

15 18. A method of Claim 17 including developing each of said exposed second photographic plates to form a composite master hologram.

20 19. The method of Claim 1 including obtaining a plurality of film strips of recorded images, and from each of said film strips forming an intermediate hologram according to step (b) whereby a plurality of intermediate holograms are formed, vertically stacking said plurality of intermediate holograms, and forming segments of a master hologram according to step (c) by simultaneously directing said R_1^* to said plurality of intermediate holograms and exposing the diffracted light therefrom to said second photographic plates.

20. The method of Claim 19 wherein said film strips are different, and whereby said plurality of intermediate holograms formed therefrom are different.

21. The method of Claim 20 wherein said different intermediate holograms are stacked at different heights corresponding to different observer heights.

25 22. A method of forming a master hologram comprising a composite of said master hologram segments formed according to Claim 19 comprising securing said second holographic tiles in said frame in the same relative position each said second tile was positioned in step (c).

23. The method of Claim 22 wherein said film strips are different, and whereby said plurality of intermediate holograms formed therefrom are different.

30 24. The method of Claim 23 wherein said different intermediate holograms are stacked at different heights corresponding to different observer heights.

25. A composite master hologram formed according to the method of Claim 22.

26. A composite master hologram formed according to the method of Claim 24.

35 27. A method of producing copies of a composite master hologram prepared according to Claim 15 comprising securing an unexposed photographic plate adjacent to each of said second holographic tiles

formed by the method of Claim 1, copying the image of each of said second holographic tiles on a different unexposed photographic plate by exposure thereof using a coherent light beam, and developing the exposed photographic plates to form composite hologram tiles.

5 28. A method of displaying a composite hologram comprising copies of the segments of a master hologram comprising securing each of the composite hologram tile copies formed by the method of Claim 27 in a frame member having means for securing said copies, securing each of said composite hologram tile copies in said frame in the same relative position each corresponding second holographic tile is positioned in forming said segments of said master hologram according to the method of Claim 1 thereby forming said composite hologram, and illuminating said composite hologram with an incoherent light source.

10 29. The method of Claim 28 including moving said incoherent light source during said illumination of said composite hologram.

30. The method of Claim 28 wherein composite hologram is illuminated with a plurality of incoherent lamps.

15 31. The method of Claim 30 wherein one or more of said plurality of incoherent lamps are selectively turned on and off or dimmed during said display.

32. The method of Claim 31 wherein said lamps are sequentially turned on and off for sequentially illuminating said composite hologram corresponding to the sequential images projected thereby.

33. The method of Claim 31 wherein said incoherent light source is located at said point "p".

20 34. A hologram display apparatus comprising:
(a) a frame member comprising a plurality of tile supports for securing a plurality of holographic tiles in edge-to-edge relationship,
(b) a plurality of hologram tiles secured in said tile supports and forming a composite hologram, and
(c) a high intensity incoherent light source for illuminating said composite hologram.

25 35. The hologram display apparatus of Claim 34 wherein said light source is movable during display.

36. The hologram display apparatus of Claim 34 wherein said incoherent light source comprises a plurality of high intensity lamps.

30 37. The apparatus of Claim 36 wherein said plurality of high intensity lamps are arranged for sequentially illuminating portions of said composite hologram.

38. A composite hologram display assembly comprising:

(a) a frame member comprising a plurality of tile supports for securing a plurality of holographic tiles in edge-to-edge relationship in the form of a substantially planar composite hologram,

(b) a plurality of hologram tiles each secured in different one of said plurality of tile supports, said hologram tiles comprising the composite hologram tile copies formed by the method of Claim 19, and

(c) one or more high intensity incoherent light sources for illuminating said composite hologram.

39. A composite hologram comprising a plurality of hologram tiles arranged for displaying said composite hologram, each of said hologram tiles formed by exposing each of a plurality of different unexposed photographic plates simultaneously to light scattered by an intermediate hologram using a conjugate complex of a first reference wave from a coherent light source and to a second reference wave from said coherent light source.

40. The composite hologram of Claim 39 wherein said intermediate hologram comprises a plurality of developed intermediate photographic plates formed by exposing each of a plurality of different photographic plates simultaneously to a first light beam from a coherent light source passed through or reflected from a film strip and a second light beam from said coherent light source.

41. The composite hologram of Claim 39 comprising a transmission hologram.

42. The composite hologram of Claim 39 comprising a reflection hologram.

43. A composite hologram of Claim 39 comprising combined reflection and transmission holograms.

44. A display comprising one or more composite holograms of Claim 39 combined with one or more non-holographic displays.

45. A composite hologram comprising a plurality of different hologram tiles arranged to display a holographic image, and wherein each of said hologram tiles comprises a different segment or portion of said holographic image.

46. A composite hologram of Claim 45 wherein at least a portion of said hologram tiles comprise reflection holograms.

47. A composite hologram of Claim 45 wherein at least a portion of said hologram tiles comprise transmission holograms.

48. A composite hologram of Claim 45 comprising combined reflection and transmission holograms.

49. A display comprising one or more composite holograms of Claim 45 combined with one or more non-holographic displays.

50. A composite hologram of Claim 45 wherein at least a portion of said hologram tiles comprise liquid crystal holograms.

51. A composite hologram of Claim 50 in which the display includes a display of moving images.

52. A display comprising one or more composite holograms of Claim 45 combined with one or more non-holographic displays.

53. A composite hologram of Claim 45 comprising combined liquid crystal holograms and at least one reflective or transmission hologram.

5 54. A composite hologram of Claim 50 wherein said liquid crystal holograms have a resolution equivalent to a maximum pixel distance of 50 μm .

55. A composite hologram of Claim 50 comprising real-time image projection.

56. A composite hologram of Claim 55 wherein said pixel distance is less than 10 μm .

10 57. A composite hologram of Claim 53 wherein said liquid crystal holograms have a maximum pixel size of 50 μm and a maximum pixel distance of 50 μm .

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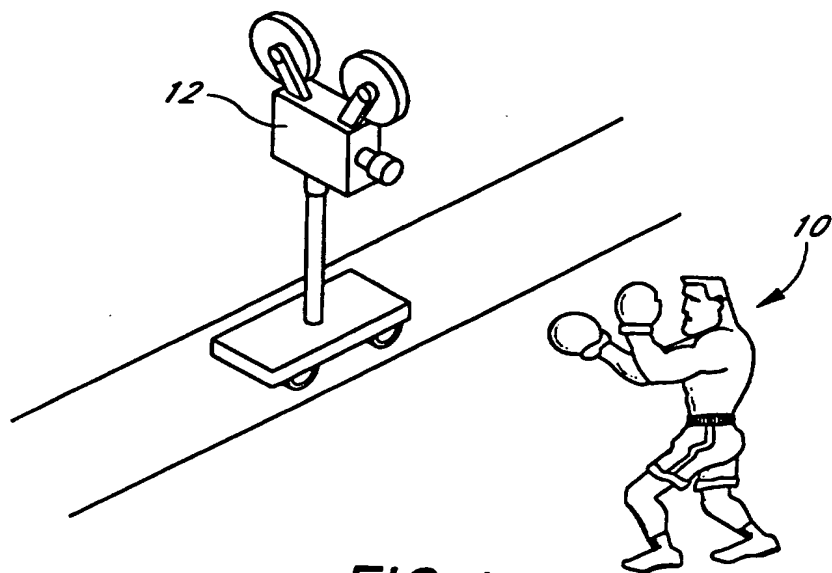


FIG. 1

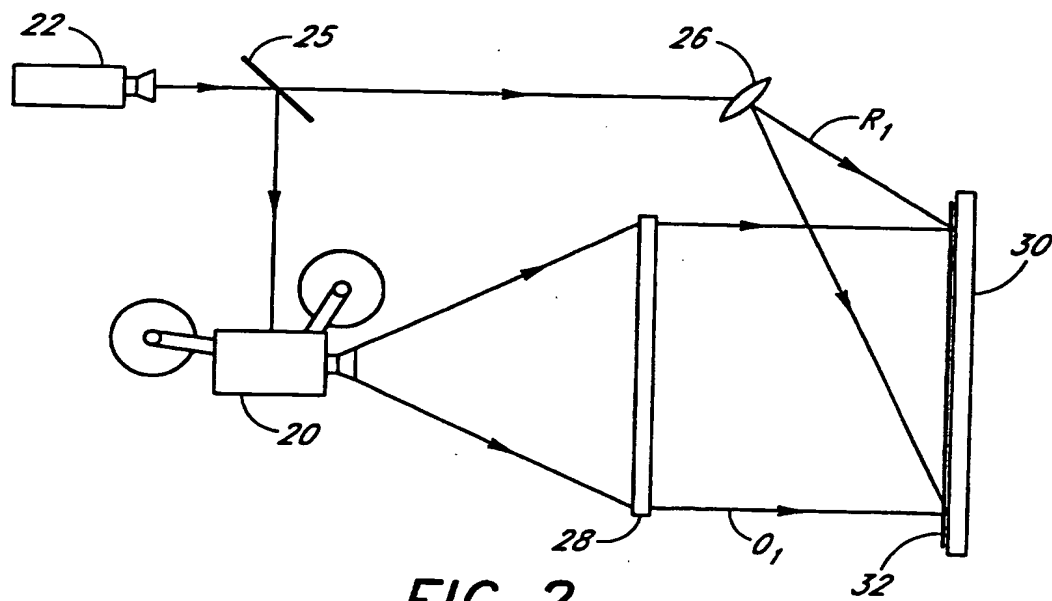


FIG. 2

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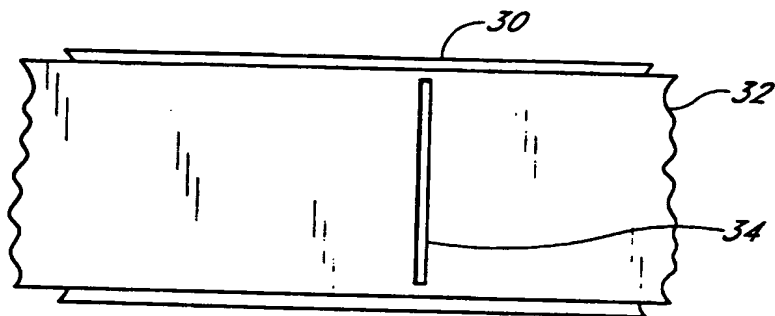


FIG. 3

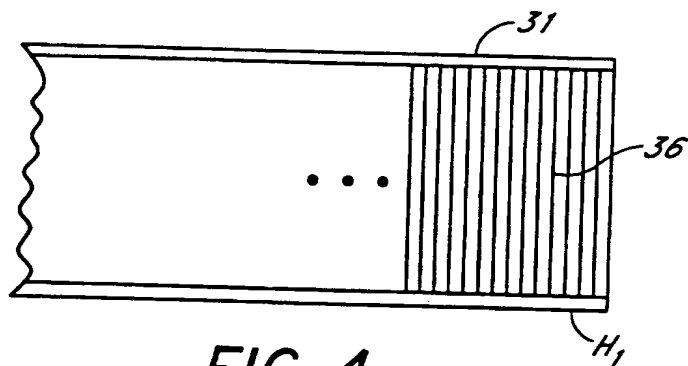


FIG. 4

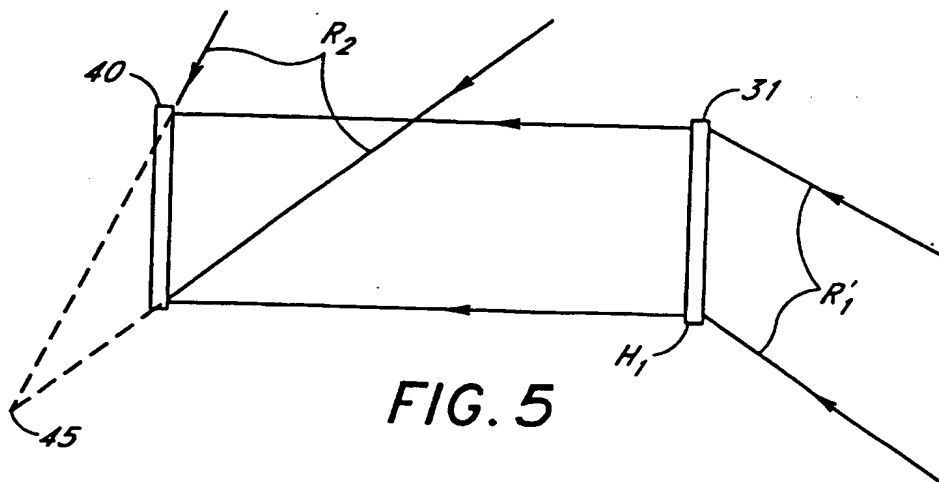


FIG. 5

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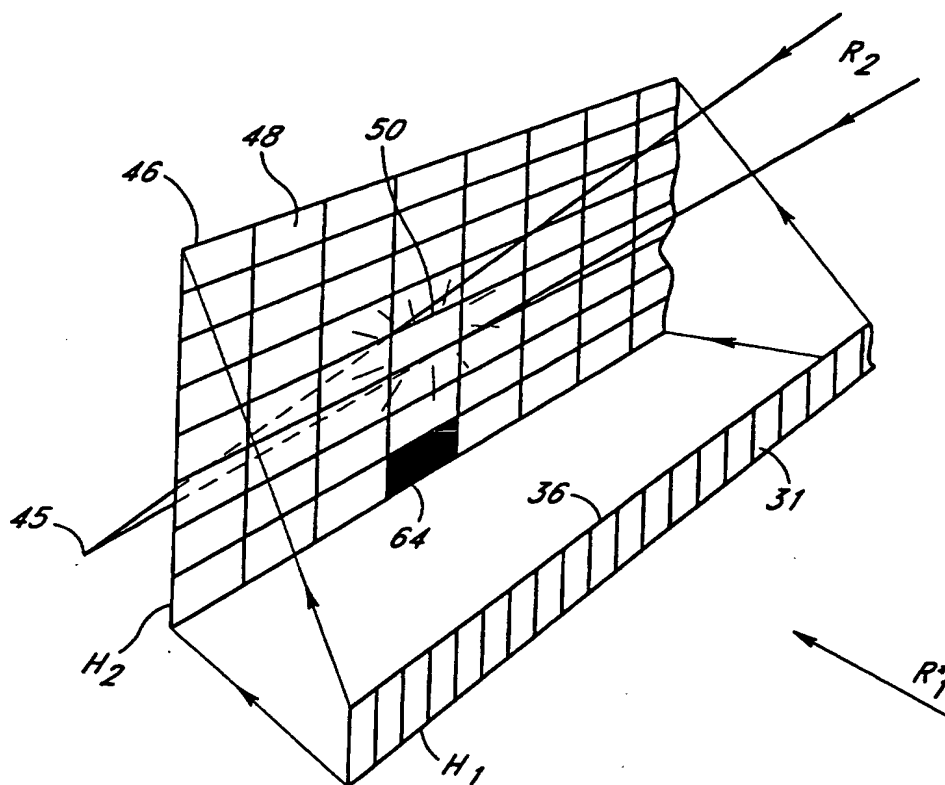


FIG. 6

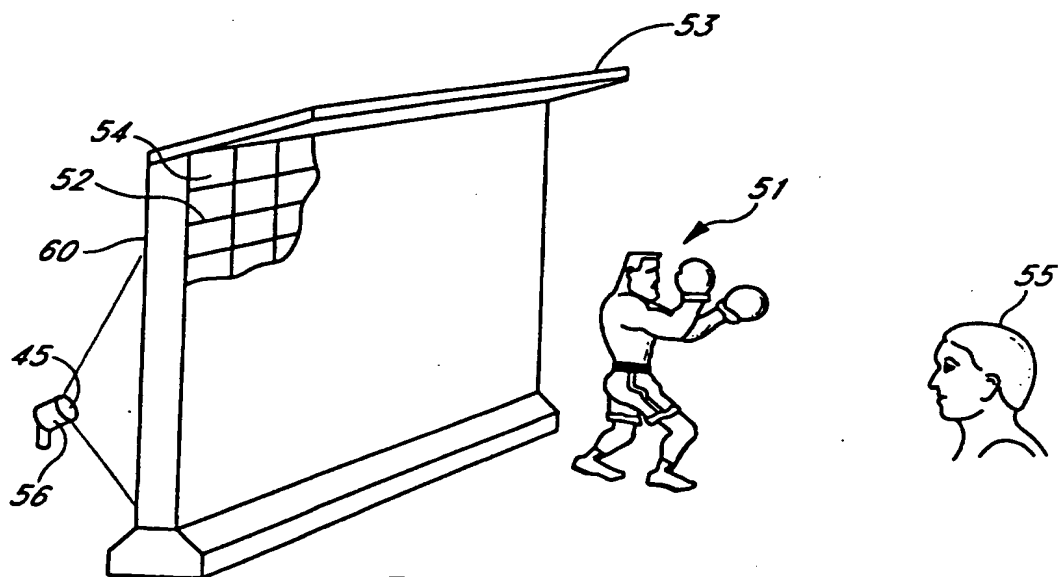


FIG. 7

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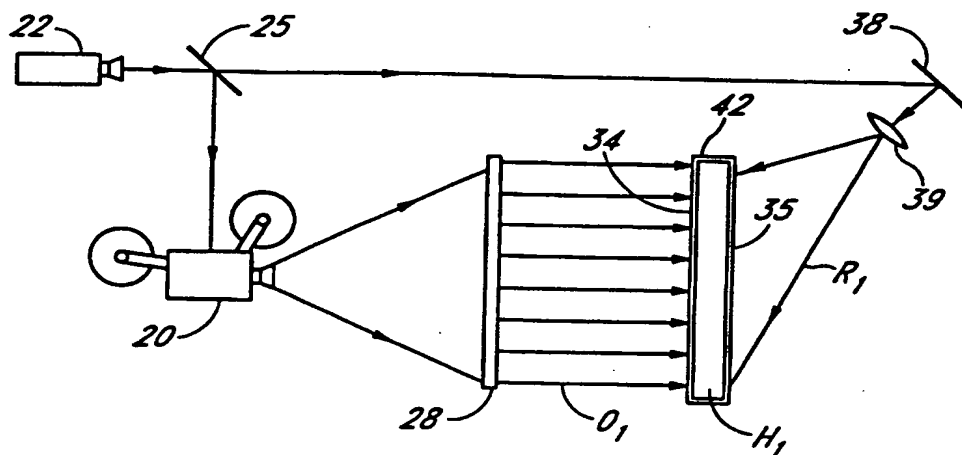


FIG. 8

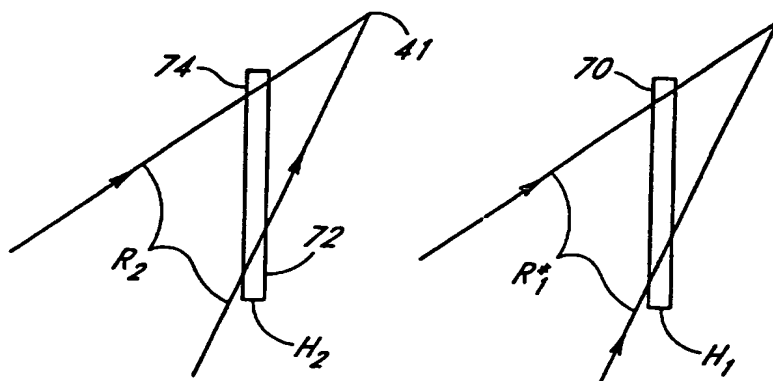


FIG. 9

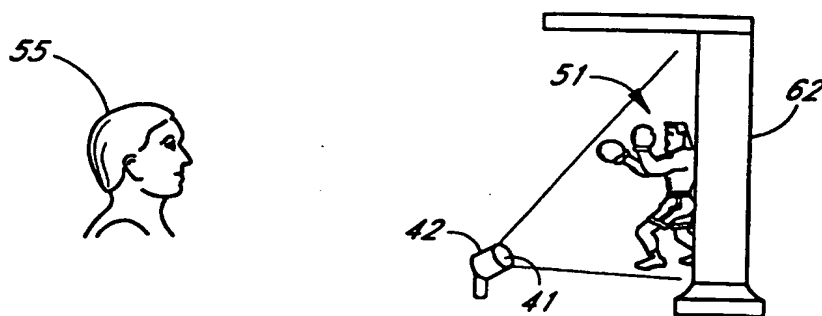


FIG. 10

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US96/03714

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : G03H 1/30, 1/26

US CL : 359/25, 26, 22

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 359/25, 26, 22, 23, 95

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US,A, 5,191,449 (NEWSWANGER) 02 March 1993, figures 2-5.	1-57
Y	EP,A, 0 240 227 (ALLEN) 07 October 1987, abstract, figures 2 and 3.	1-57
Y	US,A, 4,445,749 (BENTON) 01 May 1984, figures 1-8.	1-57
Y	US,A, 5,103,325 (ANDREWS ET AL.) 07 April 1992, figures 4-9.	1-57
Y,P	US,A, 5,473,447 (MOLTENI ET AL.) 05 December 1995, figures 1,3,5,6,8-10.	1-57
Y,P	US,A, 5,455,692 (WREEDE) 03 October 1995, figure 14, column 4, lines 59-65.	27-33, 45-57

☒ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

Special categories of cited documents:	
A document defining the general state of the art which is not considered to be of particular relevance	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principles or theory underlying the invention
E earlier document published on or after the international filing date	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
O document referring to an oral disclosure, use, exhibition or other means	*A* document member of the same patent family
P document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

03 JULY 1996

Date of mailing of the international search report

17 JUL 1996

Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Facsimile No. (703) 305-3230

Authorized officer

DARREN SCHUBERG

Telephone No. (703) 308-4815

INTERNATIONAL SEARCH REPORT**International application No.**
PCT/US96/03714

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US,A, 5,122,888 (IIZUKA ET AL.) 16 June 1992, abstract.	50,51,53-57

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US96/03714

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely.
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

Please See Extra Sheet.

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
☒ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US96/03714

BOX II. OBSERVATIONS WHERE UNITY OF INVENTION WAS LACKING

This ISA found multiple inventions as follows:

This application contains the following inventions or groups of inventions which are not so linked as to form a single inventive concept under PCT Rule 13.1. In order for all inventions to be examined, the appropriate additional examination fees must be paid.

Group I, claim(s) 1-33 and 38-44, drawn to a method for producing and an apparatus comprising a composite hologram using an intermediate hologram, classified in class 359, subclass 12.

Group II, claim(s) 34-37 and 45-57, drawn to a hologram display comprising multiple holograms to form a composite image, classified in class 359, subclass 22.

The inventions listed as Groups I and II do not relate to a single inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: The holograms of group II do not rely on the use of an intermediate hologram to construct them, as those in group I do, and can be produced in a variety of other ways.